Applicable customer specifications take precedence over this procedure (reference customer drawing).

<table>
<thead>
<tr>
<th>Description / Dimensions</th>
<th>Picture / Detail</th>
<th>Sample Size / Method / Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>1) Inspect for Holes and Blemishes:</td>
<td></td>
<td></td>
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<tr>
<td>None &gt; 0.020</td>
<td></td>
<td>Method: Visual inspect under inspection light and/or inspection card. Verify with 7x magnification loupe or calipers. Sample Size: 100%</td>
</tr>
<tr>
<td>No more than 5 holes and/or blemishes total per part allowed</td>
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<tr>
<td>Nicks – small marks, A shallow notch, cut, or indentation on an edge or a surface.</td>
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<tr>
<td>Are acceptable to a minimum.</td>
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</tbody>
</table>

Rejected

Acceptable Nicks – No More

Too Many Nicks – Reject
2) Inspect for **Chips**:  

Any chips under 0.020” is not recognized.  

1 Chip = .150” x .150” x .100” depth (maximum)  

2 Chips = .100” x .100” x .070” depth (maximum)  

3-4 Chips = .080” x .080” x .060” depth (maximum)  

5-8 Chips = .070” x .070” x .050” depth (maximum)  

>8 Chips not acceptable  

**All Chips must be flaked out**  
Note: Hanging Chip(s) Not Allowed  

3) Inspect for **Cracks**:  

None Allowed  

For D-29XX Material Only:  
Parts must be inspected for cracks by holing parts up to high intensity light.

**Method:** Visual inspects under inspection light and/or inspection cards. Verify with 7x magnification loupe, inspection card or calipers.  
**Sample Size:** 100%
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</table>
| **4) Inspect for Laminations:** | **Method:** Visual inspect under inspection light. Verify with 7x magnification loupe.  
**Sample Size:** 100% |
| **5) All Material must clean-up** | **Method:** Visual inspect under inspection light.  
**Sample Size:** 100% |
| **6) For As Fired Parts Only:** | **Method:** Visual  
**Sample Size:** 100%  

Pits in the material resulted from the bedding from the firing process is **Acceptable.**